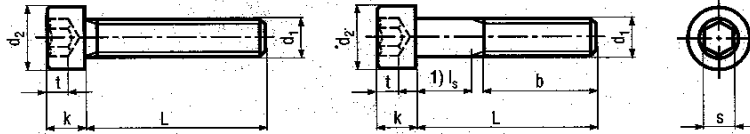


**Cylinderskruer** med indvendig 6kt.  
**Hexagon socket head cap screws**

**DIN 912** **8.8**  
**ISO 4762**

HFC 680 = BN 2/272 HFC 681 = BN 3/4

**BN 272** □ rå, u. skaft/black, fully threaded  
**BN 2** □ rå, m. skaft/black, partially threaded  
**BN 3** ▣ FZB, u. skaft/zinc plated, fully threaded  
**BN 4** ▣ FZB, m. skaft/zinc plated, part. threaded



Materiale: stål/steel Strækgrænse 0,2%: 640 N/mm<sup>2</sup>  
 Material: Proof stress 0,2%:  
**Kvalitetsklasse: 8.8** Brudfortængelse: min. 12 %  
**Property class:** Breaking elongation:  
 Brudstyrke: 800 N/mm<sup>2</sup>  
 Tensile strength:

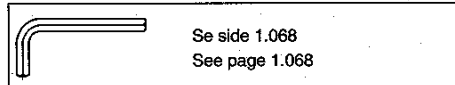
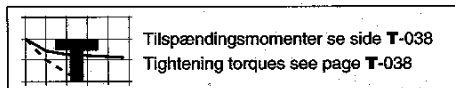
d1	M3	M4	M5	M6	M8	M10	M12	(M14)	M16	(*M18)	M20	(*M22)
d2	5,5	7	8,5	10	13	16	18	21	24	27	30	33
b	18	20	22	24	26	32	36	40	44	48	52	56
k	3	4	5	6	8	10	12	14	16	18	20	22
s nøglevidde	2,5	3	4	5	6	8	10	12	14	14	17	17
t min.	1,3	2	2,5	3	4	5	6	7	8	9	10	11
Prøvekraft i N Proof load (N)	2920	5100	8230	11600	21200	33700	48900	66700	91000	115000	147000	182000

d1	M24	(*M27)	M30	M36	(*M42)
d2	36	40	45	54	63
b	60	66	72	84	96
k	24	27	30	36	42
s nøglevidde	19	19	22	27	32
t min.	12	13,5	15,5	19	24
Prøvekraft i N Proof load (N)	212000	275000	337000	490000	

1) Skaftlængde  $l_s$ , se DIN 912  
 Shank length  $l_s$  see DIN 912

\* ikke indeholdt i ISO 4762  
 not included in ISO 4762

- Vejledende vægtangivelse, se side 1.003  
Table of weights see page 1.003
- **DIN 912 gulkrom** se side 1.014-1.015  
**DIN 912 zinc plated yellow** see page 1.014-1.015
- **DIN 912, 12.9** se side 1.017-1.027  
**DIN 912, 12.9** see page 1.017-1.027
- **DIN 912, 8.8 med Eslok®** se side 1.016  
**DIN 912, 8.8 with Eslok® thread locking feature** see page 1.016
- Cylinderskruer med **lavt hoved efter DIN 7984, DIN 6912, BN 1206** se side 1.031-1.035  
Hexagon socket head cap screws **low head type, acc. DIN 7984, DIN 6912, BN 1206** see page 1.031-1.035



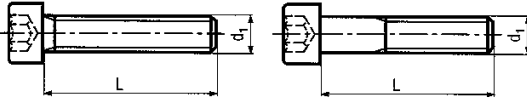
**Bossard**

Bossard Denmark A/S Tel. 44-94 87 00 Fax 44-94 86 00

**Cylinderskruer** med indvendig 6kt.  
**Hexagon socket head cap screws**

**DIN 912** **8.8**  
**ISO 4762**

**HFC 680 = BN 272/2** **HFC 681 = BN 3/4**



- BN 272** □ rå, u. skaft/black, fully threaded
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**Pakkestørrelser / Packages**

**IP** industripakke / industrial packages

d1		M3							
		□ BN 272 HFC 680		□ BN 2 HFC 680		▨ BN 3 HFC 681		▨ BN 4 HFC 681	
L	4	•	•			•	•		
	5	•	•			•	•		
	6	•	•			•	•		
	8	•	•			•	•		
	10	•	•			•	•		
	12	•	•			•	•		
	(14)	•	•			•	•		
	16	•	•			•	•		
	(18)	•	•			•	•		
	20	•	•			•	•		
	(22)	•	•			•	•		
	25	•	•			•	•		
30			•	•			•	•	
35			•	•			•	•	
40			•	•			•	•	
45			•	•			•	•	
50			•	•			•	•	
		100/200	IP	100/200	IP	100/200	IP	100/200	IP

d1		M4							
		□ BN 272 HFC 680		□ BN 2 HFC 680		▨ BN 3 HFC 681		▨ BN 4 HFC 681	
L	5	•	•			•	•		
	6	•	•			•	•		
	8	•	•			•	•		
	10	•	•			•	•		
	12	•	•			•	•		
	(14)	•	•			•	•		
	16	•	•			•	•		
	(18)	•	•			•	•		
	20	•	•			•	•		
	(22)	•	•			•	•		
	25	•	•			•	•		
	30			•	•			•	•
35			•	•			•	•	
40			•	•			•	•	
45			•	•			•	•	
50			•	•			•	•	
60			•	•			•	•	
70			•	•			•	•	
80			•	•			•	•	
		200	IP	200	IP	200	IP	200	IP

\* fra lager / available from stock

**Bossard**

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