

USB A TYPE UPRIGHT REVERSE CONNECTOR

1.0 SCOPE

This specification covers the requirements for product performance and test methods of USB A TYPE UPRIGHT REVERSE (Universal Serial Bus Revision 2.0) CONNECTOR.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND PART NUMBER (S)

2.1.1 PRODUCT NAME: USB A TYPE UPRIGHT REVERSE CONNECTOR
 2.1.2 PART NUMBER: 48204-0001.

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See the sales drawing.

3.0 RATINGS

4.1 VOLTAGE

30 Volts AC (RMS) {or 30 Volts DC}

4.2 CURRENT

1.5Amps

4.3 TEMPERATURE

Operating: - 55°C to + 85°C

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REVISION DESCRIPTION	OBSOLETE PART NUMBERS AS PER PCN#508521.			USB A TYPE UP-RIGHT REVERSE CONNECTOR			
CHANGE NO.	667388						
REVISED BY	SKANDB	DATE	2021/05/04	DOC TYPE	DOC TYPE DESCRIPTION	DOC PART	SERIES
REV APPR BY	GGA	DATE	2021/07/05	PS	PRODUCT SPECIFICATION WORD	001	48204
INITIAL RELEASE				CUSTOMER	DOCUMENT NUMBER	REVISION	SHEET
INITIAL DRWN	ALLIN	DATE	2005/07/21	GENERAL MARKET	PS-48204-001	C	1 OF 5
INITIAL APPR	WWSCHANG	DATE	2005/07/21				

1.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Low Level Contact Resistance	EIA 364-23 Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA.	30 milliohms MAXIMUM
2	Insulation Resistance	EIA 364-21 Unmate & unmount connectors: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground	1000 Megohms MINIMUM
3	Dielectric Withstanding Voltage	EIA 364-20 Un-mate connectors: apply a voltage of 500 volts VAC for 1 minute between adjacent terminals and between terminals to ground.	No breakdown; current leakage < 0.5 mA
4	Contact Capacitance	EIA-364-30 Test between adjacent circuits of unmated connector at 1 MHz. The object of this test is to detail a standard method to determine the capacitance between conductive elements of a USB connector.	2 pF Maximum per Contact
5	Contact Current Rating	EIA 364-70 Method B Mate connectors : measure the temperature rise at the rated current (1.5A).	Temperature rise : 30 °C maximum

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5.2 MECHANICAL REQUIREMENTS (continued)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
6	Connector Mate And Un-mate Forces	EIA 364-13 Mate and un-mate connector (male to female) at a rate of 20 mm (1 ± ¼ inch) per minute.	Mating Force: 35 N MAXIMUM
			Un-mating Force: 10 N MINIMUM
7	Durability	EIA-364-09 Mate and un-mate Connector assemblies for 1500 cycles at maximum rated of 300 cycles per hour.	Shall meet visual requirement, show no physical damage
8	Vibration (Random)	EIA 364-28, test condition VII. Mate connectors and vibrate per	1). No discontinuities of 1 microsecond or longer duration 2). Shall meet visual requirement, show no physical damage.
9	Mechanical Shock	EIA 364-27 Test Condition H Subject mated connectors to 30G's half-sine shock pulses of 11ms duration. Three shocks in each direction applied along three mutually perpendicular planes, 18 total shock.	1). No discontinuities of 1 microsecond or longer duration 2). Shall meet visual requirement, show no physical damage.

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5.3 ENVIRONMENTAL REQUIREMENTS

TEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
10	Humidity	EIA 364-31 Test condition A method III Subject mated connectors to 60 cycles temperature between -25°C to +65°C with 90 to 95% RH	1). Dielectric Withstanding Voltage: No Breakdown at 500 VAC 2). Insulation Resistance: 1000 Megohms MINIMUM 3). Visual: No Damage
11	Shock (Thermal)	EIA 364-32, Test Condition I Subject mated connectors to ten cycles between -55°C to +85°C	1). Dielectric Withstanding Voltage: No Breakdown at 500 VAC 2). Insulation Resistance: 1000 Megohms MINIMUM 3). Visual: No Damage
12	Temperature Life	EIA 364-17 Test Condition 2 Method A Subject mated connectors to temperature life at 85°C for 500hours	1). 30 milliohms MAXIMUM 2). Shall meet visual requirement, show no physical damage.
13	Solderability	EIA 364-52 After one hour steam aging.	The surface of the portion to be soldered shall at least 95% covered with new solder coating
14	Resistance To Solder Heat	MIL-STD-202F, Method 210A, Test Condition B. for WAVE SOLDERING Pre-heat: 80°C, 60 Seconds Temperature: 265 ± 5 °C Immersion duration: 10 ± 1 sec.	No mechanical defect on housing or other parts.

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TEST SEQUENCES IDENTIFICATION

Test Group							
Test Item	Test Description	A	B	C	D	E	F
	Examination of product	1 9	1 5	1 9	1 3	1 3	1 3
1	Low Level Contact Resistance	3 7	2 4				
2	Insulation Resistance			3 7			
3	Dielectric Withstanding Voltage			4 8			
4	Contact Capacitance			2			
5	Contact Current Rating					2	
6	Mating & Un-mating Force	2 8					
7	Durability	4					
8	Random Vibration	6					
9	Mechanical Shock	5					
10	Humidity			5			
11	Thermal Shock			6			
12	Temperature Life		3				
13	Solder ability				2		
14	Resistance to solder heat						2
Number of Test Samples (Minimum)	5	5	5	5	5	5	5

Note:

- a. Samples shall be prepared in accordance with applicable manufacturer's instructions and shall be selected at random from current production.
- b. Precondition samples with 3 cycles durability.
- c. All the tests shall be performed in the sequence.

2.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

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