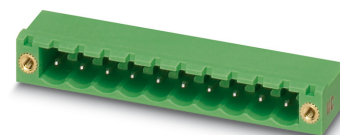


Item No.: 1923995

Type: MSTB 2,5 HC/ 4-GF

PCB headers



The figure shows a 10-position version of the product

1 Main features



- | | | | |
|-------------------------|---------------------|------------------------|---------------------|
| • No. of pos. | 4 | • Nominal current | 16 A |
| • Nominal cross section | 2.5 mm ² | • Nominal voltage | 320 V |
| • Color | green (RAL 6021) | • Connection direction | 0 ° |
| • Pitch | 5 mm | • Type of packaging | packed in cardboard |
| • Mounting type | Wave soldering | | |

2 Your advantages

- ✓ Well-known mounting principle allows worldwide use
- ✓ Screwable flange for superior mechanical stability
- ✓ Maximum flexibility when it comes to device design – one header for connectors with different connection technologies



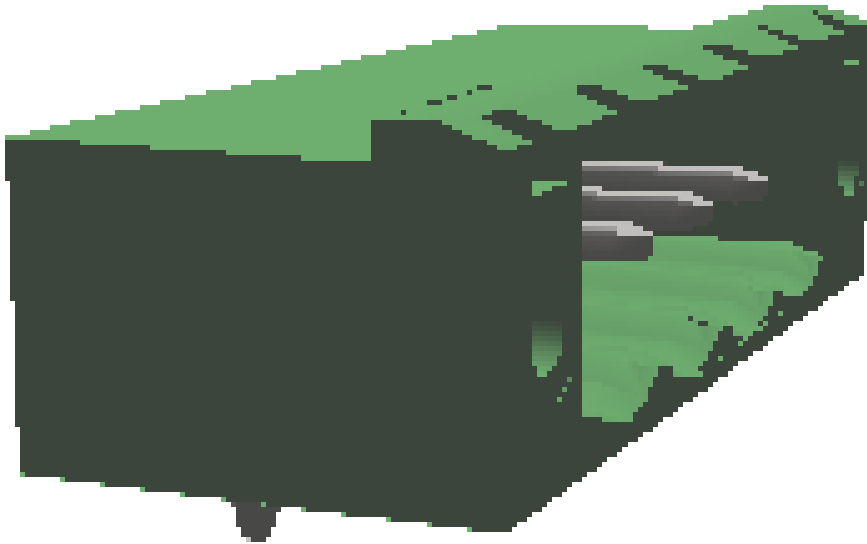
Make sure you always use the latest documentation.
It can be downloaded at: phoenixcontact.com/product/1923995

1923995 MSTB 2,5 HC/ 4-GF**3 Table of contents**

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1923995 MSTB 2,5 HC/ 4-GF

4 3D model in PDF can be activated (Acrobat Reader only)



1923995 MSTB 2,5 HC/ 4-GF**5 General Technical Data****5.1 item properties**

Item no.	1923995
Type	MSTB 2,5 HC/ 4-GF
Product line	COMBICON Connectors M
Connector system	COMBICON MSTB 2,5 HC
Product type	PCB headers
Contact connection type	Pin
Range of articles	MSTB 2,5 HC/..-GF
Pitch	5 mm
Number of positions	4
Number of rows	1
Number of connections	4
Number of potentials	4
Connection direction of the connector to the PCB	0 °
Pin layout	Linear pinning
Solder pins per potential	1
Type	Standard

1923995 MSTB 2,5 HC/ 4-GF**6 Mounting****6.1 Flange mounting**

Type of locking	Screw locking mechanism
Mounting flange	Threaded flange
Tightening torque	0.3 Nm

6.2 Mounting the PCB

Screw	Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C
Tightening torque	0.3 Nm

7 Material properties**7.1 Material of metal parts**

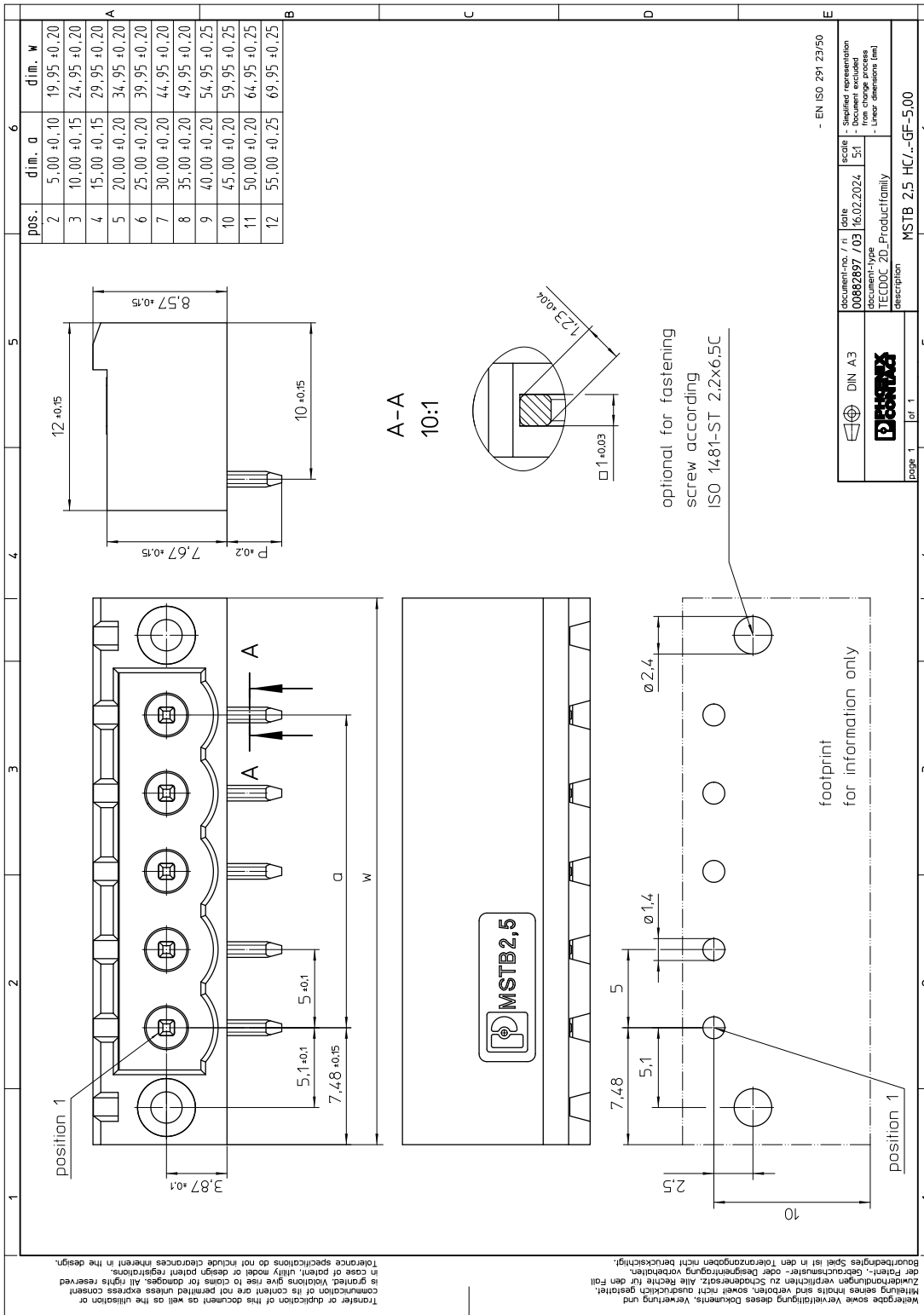
Note	WEEE/RoHS-compliant, whisker-free acc. to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface contact area	Nickel (1.3 - 3 µm Ni) , Tin (3 - 5 µm Sn)
Soldering area surface	Nickel (1.3 - 3 µm Ni) , Tin (3 - 5 µm Sn)
Surface characteristics	Tin-plated
Insulating material data	Housing
Color	green (RAL 6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

1923995 MSTB 2,5 HC/ 4-GF**8 Dimensions****8.1 Dimensions for the product**

Length	12 mm
Width	30 mm
Height (without solder pin)	8.57 mm
Total height	11.8 mm
Solder pin [P]	3.23 mm

1923995 MSTB 2,5 HC/ 4-GF

9 Series drawing



document-no. / n	00882897 / 03	date	16.02.2024	scale	5:1
document-type	TECDOC 2D_Productfamily	description	MSTB 2,5 HC/..-GF-5,00	scale	5:1
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document-type	TECDOC 2D_Productfamily	description	MSTB 2,5 HC/..-GF-5,00	scale	5:1

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1923995 MSTB 2,5 HC/ 4-GF**10 Product notes****10.1 General information**

Notes on operation

In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

11 Application**12 Packaging specifications**

Type of packaging	packed in cardboard
Packing unit	50

12.1 Temperature limit values

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

1923995 MSTB 2,5 HC/ 4-GF**13 Mechanical tests****13.1 Visual examination**

Specification	IEC 61984:2008-10
Visual examination	Test passed
Specification	IEC 60512-1-1:2002-02

13.2 Dimensional test

Dimensional test	Test passed
Specification	IEC 60512-1-2:2002-02

13.3 Resistance of marking

Resistance of marking	Test passed
Specification	IEC 60068-2-70:1995-12

13.4 Polarization and coding

Polarization and coding	Test passed
Specification	IEC 60512-13-5:2006-02
Test force	20 N

13.5 Contact retention in insert

Contact holder in insert Requirements >20 N	Test passed
Specification	IEC 60512-15-1:2008-05

1923995 MSTB 2,5 HC/ 4-GF**14 Insertion and withdrawal forces**

Insertion and withdrawal force	
Specification	Test passed
No. of cycles	50
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	5 N

1923995 MSTB 2,5 HC/ 4-GF**15 Electrical tests**

Rated current / conductor cross section	16 A / 2.5 mm ²
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Contact resistance	1 mΩ
Degree of pollution	2

1923995 MSTB 2,5 HC/ 4-GF**16 Air and creepage distances**

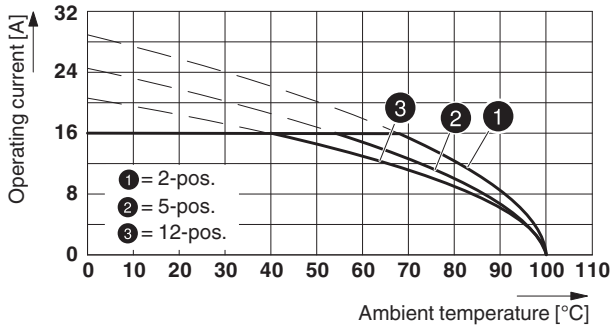
Component	PCB headers		
Specification	IEC 60664-1:2007-04		
Mains type	unearthed mains		
Insulating material group	I		
Comparative tracking index (IEC 60112)	CTI 600		
Rated insulation voltage	320 V	320 V	630 V
Rated surge voltage	4 kV	4 kV	4 kV
Degree of pollution	3	2	2
Overvoltage category	III	III	II
Minimum clearance case A (inhomogeneous field)	3 mm	3 mm	3 mm
Minimum value of the creepage path requirement in acc. with table	4 mm	3 mm	3.2 mm

1923995 MSTB 2,5 HC/ 4-GF

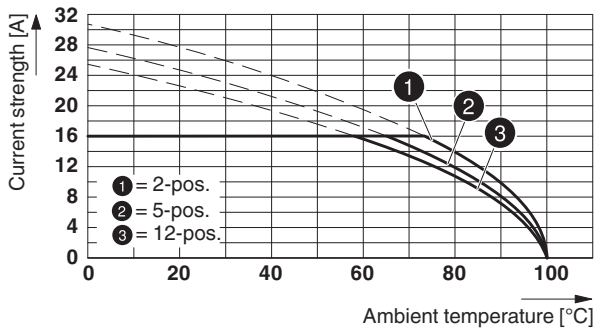
17 Current carrying capacity/derating curves

Specification	IEC 61984:2008-10
Note	Representation based on IEC 60512-5-2:2002-02
Note	For number of positions, see diagram
Reduction factor	0.8
Conductor cross section	2.5 mm ²

Type: FKC 2,5 HC/...-STF with MSTB 2,5 HC/...-GF



Type: MVSTBW 2,5 HC/...-STF with MSTB 2,5 HC/...-GF



1923995 MSTB 2,5 HC/ 4-GF**18 Environmental and durability tests****18.1 Vibration test**

Specification	IEC 60068-2-6:2007-12
Result	Test passed
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis
Note	



18.2 Insulation resistance

Specification	IEC 60512-3-1:2002-02
Result	Test passed
Insulation resistance, neighboring positions	> 5 MΩ

19 Data transmission

1923995 MSTB 2,5 HC/ 4-GF

20 Approvals / Certificates

cULus Recognized 	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm ²]
Usegroup B				
	300 V	16 A	-	-
Usegroup D				
	300 V	10 A	-	-
VDE Zeichengenehmigung 	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm ²]
	250 V	16 A	-	-

1923995 MSTB 2,5 HC/ 4-GF**21 Commercial Data**

Item no.	1923995
Type	MSTB 2,5 HC/ 4-GF
Packing unit	50
Net weight	2.556 g
GTIN	4017918600181
	Information that applies locally, see link on page 1

22 corresponding plugs

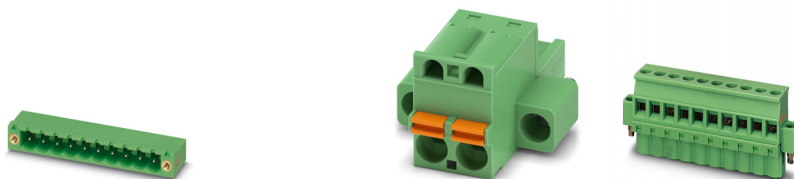
Item no.	Type
1912090	MSTB 2,5 HC/ 4-STF
1912537	MVSTBR 2,5 HC/ 4-STF
1912977	MVSTBW 2,5 HC/ 4-STF
1942280	FKC 2,5 HC/ 4-STF

23 Accessories

Description	Item No.	Type
Keying cap, for forming sections, plugs onto header pin, green insulating material	1755477	MSTB-BL
	0804183	SK 5/3,8:FORTL.ZAHLEN
Coding section, inserted into the recess in the header or the inverted plug, red insulating material	1734401	CR-MSTB

1923995 MSTB 2,5 HC/ 4-GF

24 Combination tests

**MSTB 2,5 HC/..-GF****FKC 2,5 HC/..-STF****MVSTBW 2,5 HC/..-STF**

IEC 61984

IEC 61984

IEC 61984

Mechanical tests (A)

Insertion/withdrawal force per position

approx. 6 N / 5 N

approx. 7 N / 5 N

Polarization when inserted
Requirement >20 N

Test passed

Test passed

Contact holder in insert
Requirements >20 N

Test passed

Test passed

Durability tests (B)Contact resistance R₁ 1st level

1 mΩ

0.8 mΩ

Contact resistance R₁ 2nd level

Insertion/withdrawal cycles

50

50

Contact resistance R₂

1 mΩ

1 mΩ

Rated impulse voltage at sea level
Voltage waveform ≥ (1.2/50 μs)

4.8 kV

4.8 kV

Power-frequency withstand voltage
Voltage waveform ≥ (50/60 Hz)

2.21 kV

2.21 kV

Insulation resistance
Requirements > 5 MΩ

> 5 MΩ

> 5 MΩ

Thermal tests (C)

Tested number of positions

12

12

Tested conductor cross section

2.5 mm²2.5 mm²

Test current

16 A DC

16 A DC

Upper limiting temperature
Requirements < 100°C

Test passed

Test passed

Climatic tests (D)

Test sequence 1: low temperature storage

-40 °C/2 h

-40 °C/2 h

Test sequence 2: heat storage

100 °C/168 h

100 °C/168 h

Test sequence 3: noxious gas storage

0.2 dm³ SO₂ on 300 dm³/
40 °C/1 cycle0.2 dm³ SO₂ on 300 dm³/
40 °C/1 cycleRated impulse voltage at sea level
Voltage waveform ≥ (1.2/50 μs)

4.8 kV

4.8 kV

Power-frequency withstand voltage
Voltage waveform ≥ (50/60 Hz)

2.21 kV

2.21 kV

Environmental and endurance tests (E)

Specification

IEC 61984:2008-10

IEC 61984:2008-10

Degree of protection

Finger safety with IP20
test fingerFinger safety with IP20
test finger