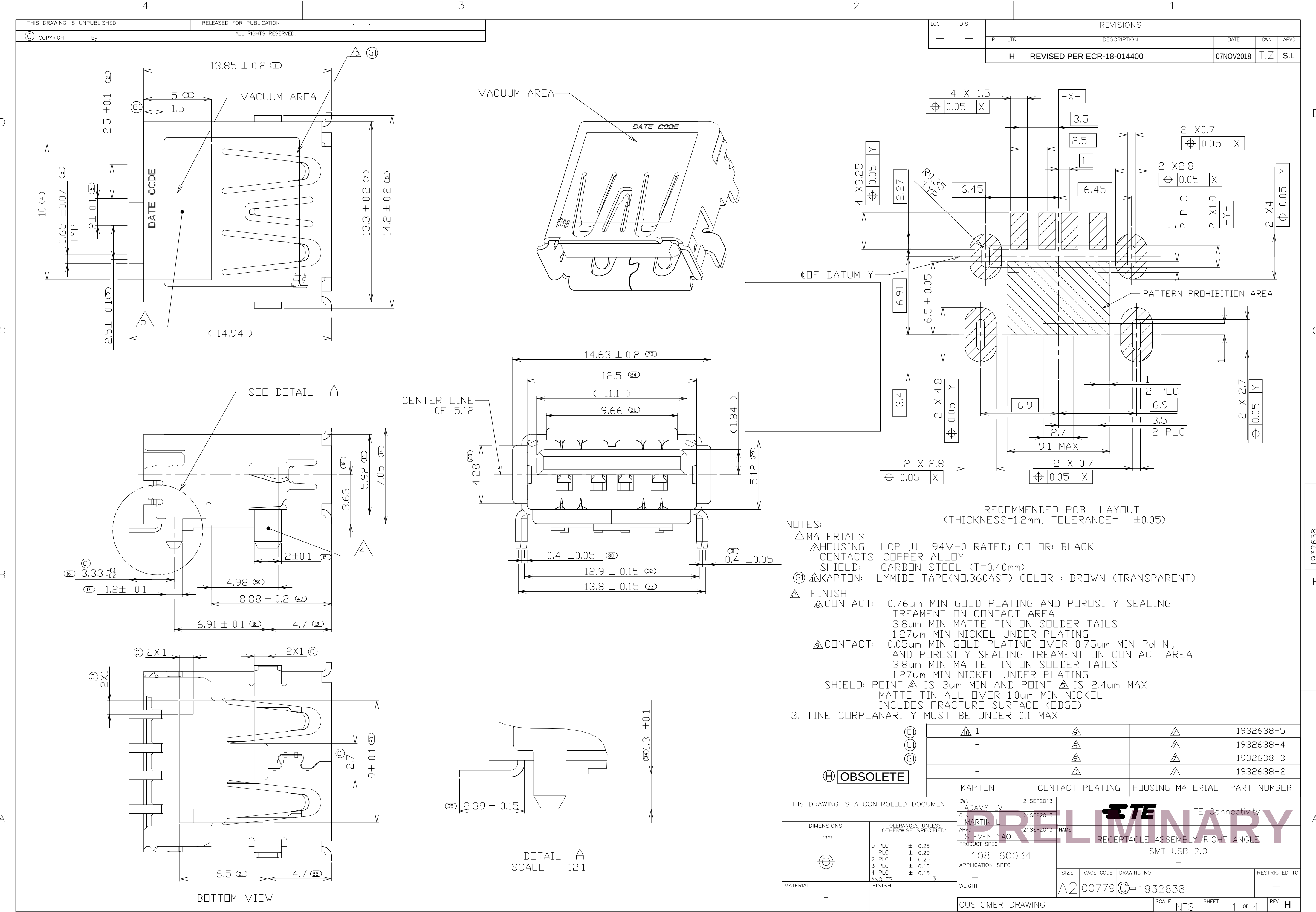




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LOC				DIST				REVISIONS			
P				LTR				DESCRIPTION			
H				REVISED PER ECR-18-014400				DATE			
T.Z				07NOV2018				DWN			
S.L								APVD			

4 X 1.5				-X-				2 X 0.7			
0.05				X				0.05			
3.5				2.5				1			
6.45				6.45				2 X 2.8			
0.05				X				1 PLC			
2 X 1.9				-Y-				2 X 4			
0.05				Y				2 X 2.7			
0.05				Y							

NOTES:

△ MATERIALS:

△ HOUSING: LCP ,UL 94V-0 RATED; COLOR: BLACK

CONTACTS: COPPER ALLOY

SHIELD: CARBON STEEL (T=0.40mm)

△ KAPTON: LYMIDE TAPE(NO.360AST) COLOR : BROWN (TRANSPARENT)

△ FINISH:

△ CONTACT: 0.76um MIN GOLD PLATING AND POROSITY SEALING TREATMENT ON CONTACT AREA

3.8um MIN MATTE TIN ON SOLDER TAILS

1.27um MIN NICKEL UNDER PLATING

△ CONTACT: 0.05um MIN GOLD PLATING OVER 0.75um MIN Pd-Ni, AND POROSITY SEALING TREATMENT ON CONTACT AREA

3.8um MIN MATTE TIN ON SOLDER TAILS

1.27um MIN NICKEL UNDER PLATING

SHIELD: POINT △ IS 3um MIN AND POINT △ IS 2.4um MAX

MATTE TIN ALL OVER 1.0um MIN NICKEL

INCLUDES FRACTURE SURFACE (EDGE)

3. TINE CORPLANARITY MUST BE UNDER 0.1 MAX

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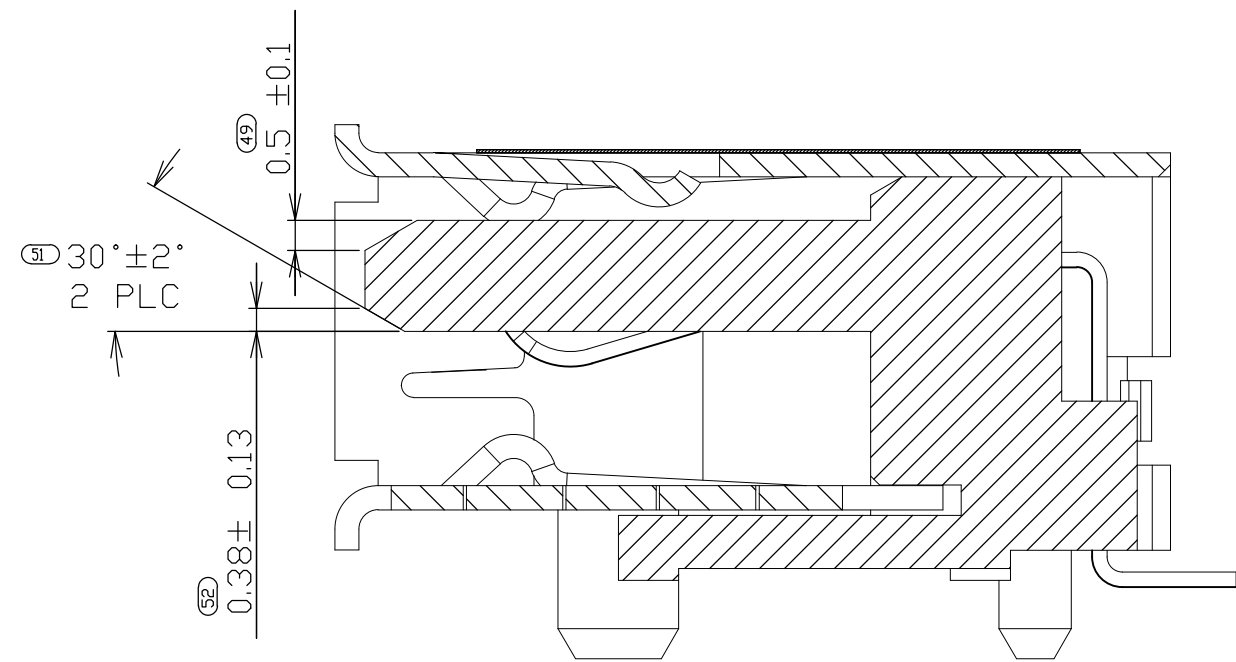
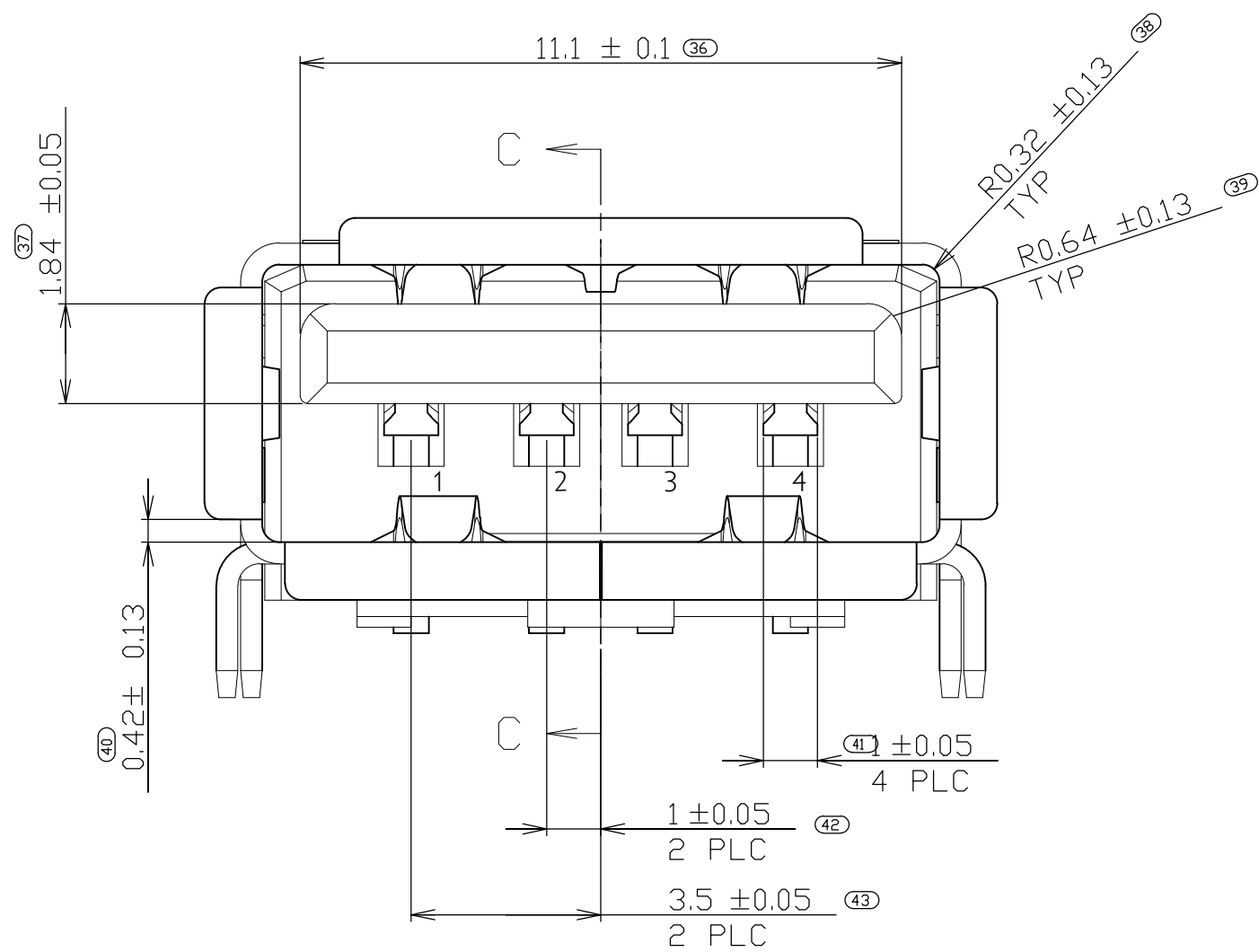
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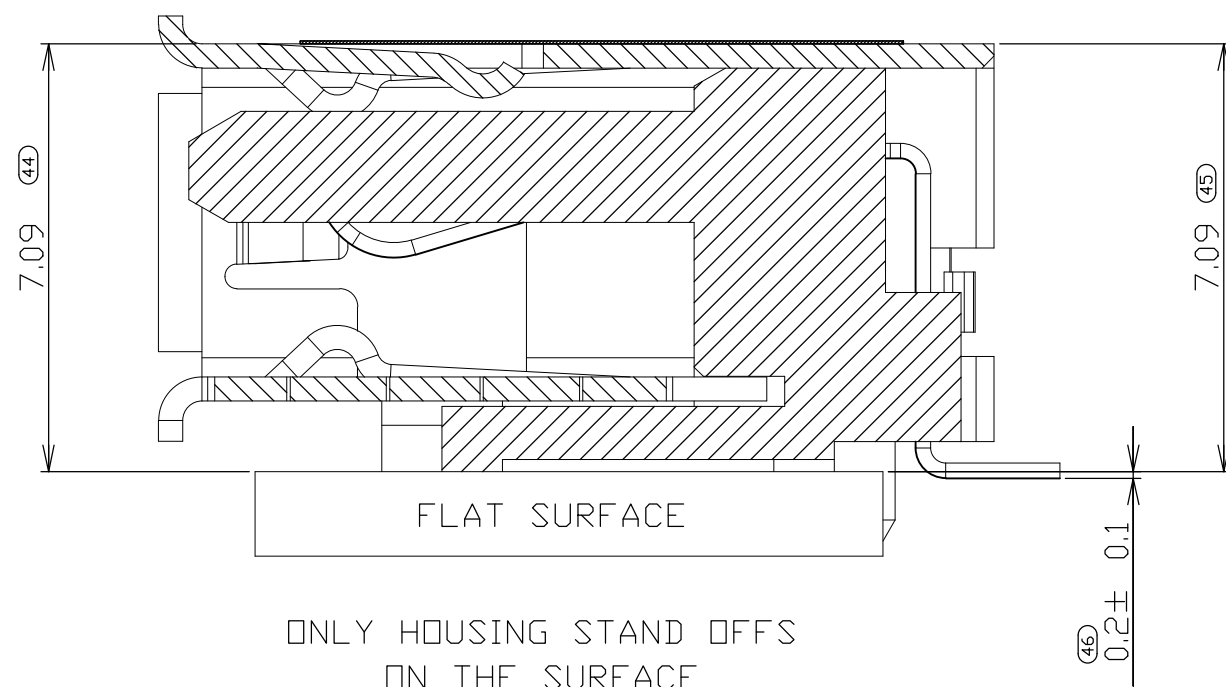
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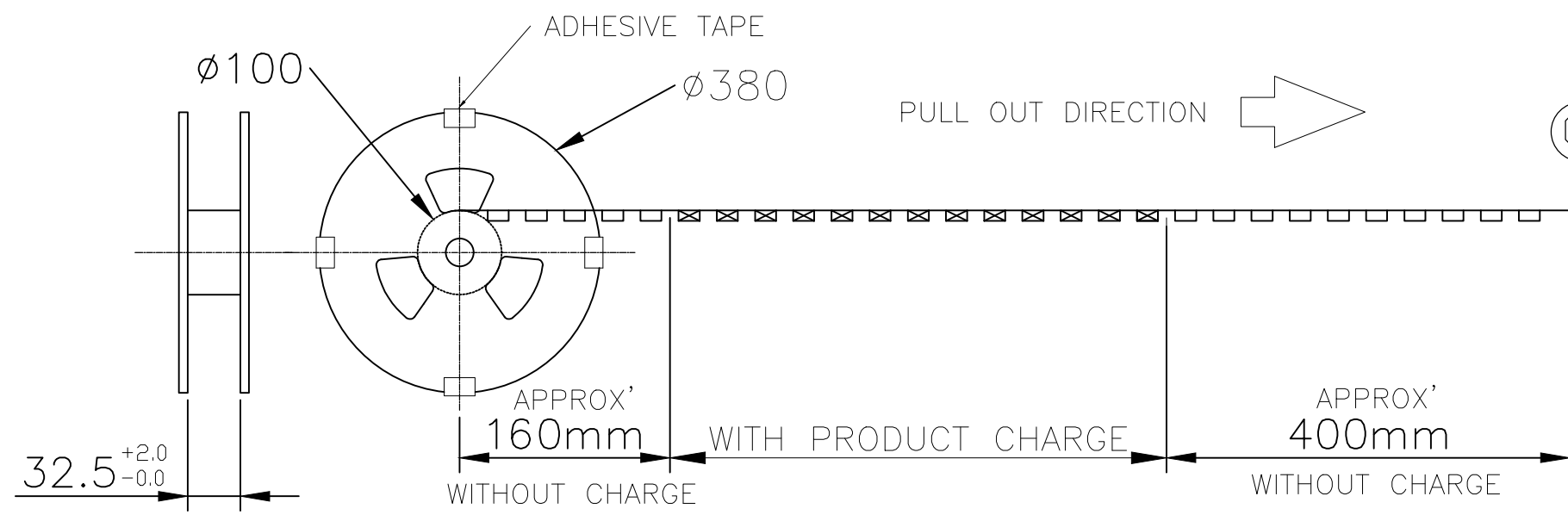


SECTION C-C

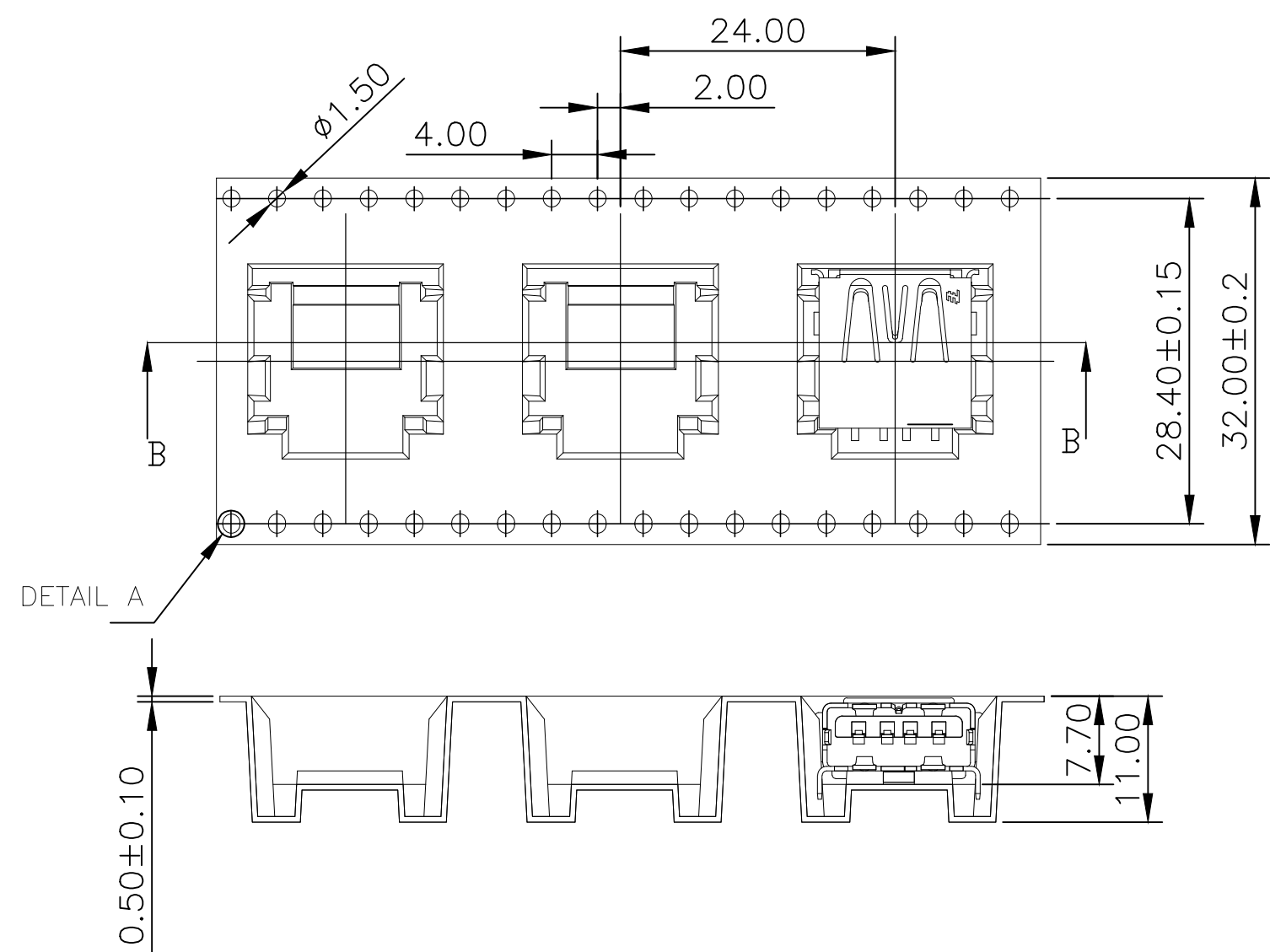


THIS DRAWING IS A CONTROLLED DOCUMENT.

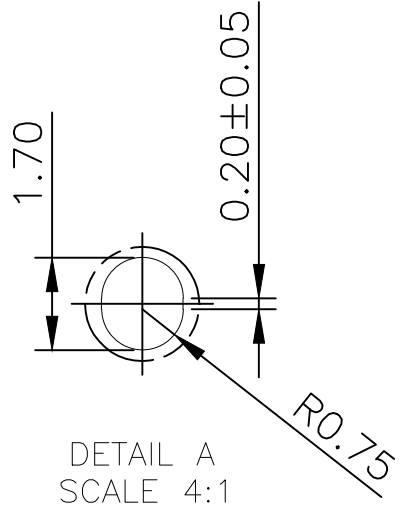
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	21SEP2013	TE Connectivity			
mm		CHK	MARTIN LI	RECEPTACLE ASSEMBLY RIGHT ANGLE			
	0 PLC ± 0.25	APVD	STEVEN YAO	SMT USB 2.0			
	1 PLC ± 0.20	PRODUCT SPEC	108-60034	—			
	2 PLC ± 0.20	APPLICATION SPEC	—	—			
3 PLC ± 0.15		WEIGHT	—	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
4 PLC ± 0.15				A2	00779	C-1932638	—
ANGLES ± 3		CUSTOMER DRAWING					
MATERIAL	FINISH	SCALE NTS SHEET 2 OF 4 REV H					



FOR 1932638-3/4/5 PACKAGE

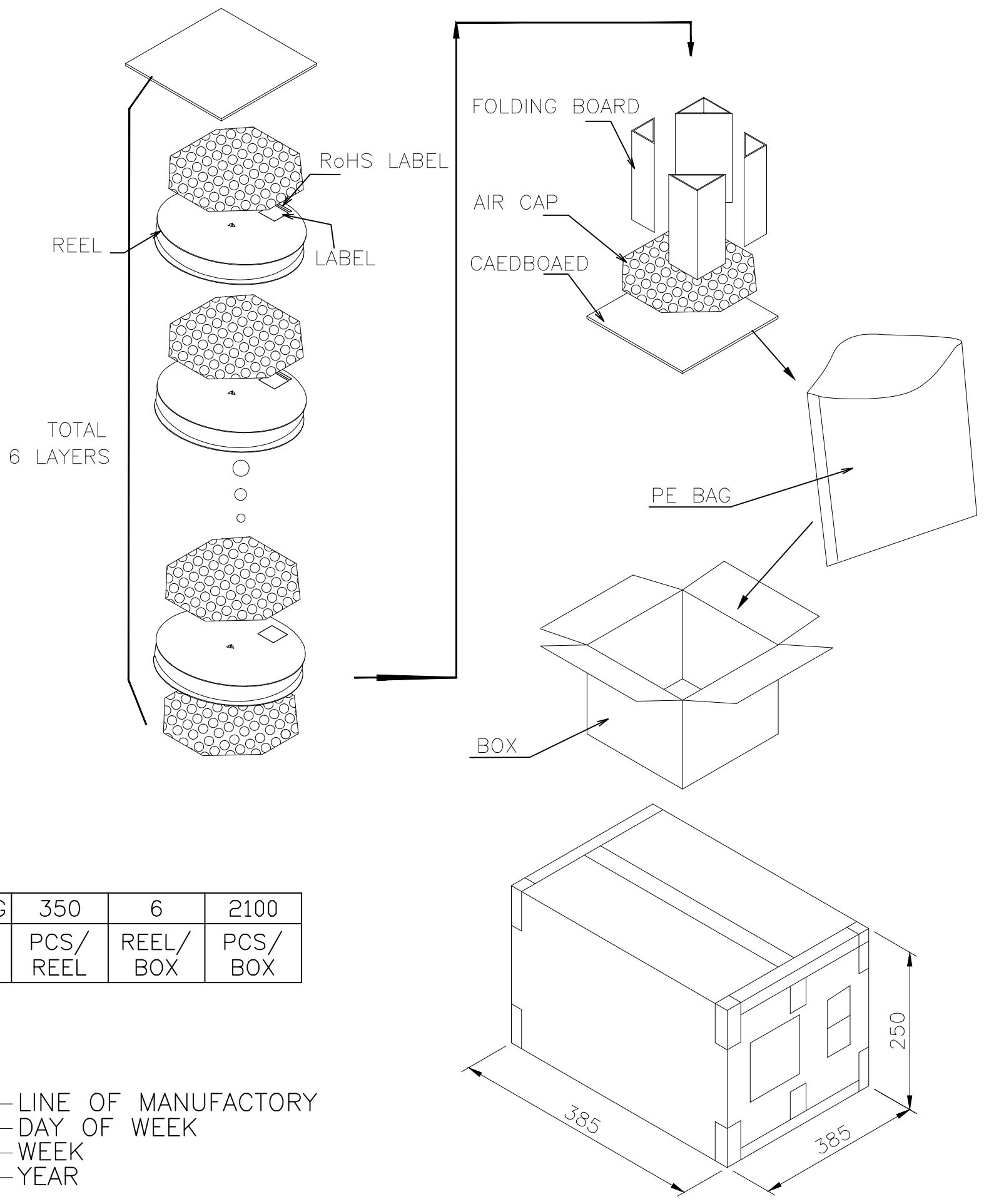


- NOTES :
- PACKAGING MATERIAL IN PLASTIC, RUBBER, INK, PIGMENT AND PAINT MUST MEET CONTROLLED SUBSTANCES PER TEC-138-702
 - * CADMIUM AND CADMIUM COMPOUNDS NOT TO EXCEED: 5 PPM.
 - * LEAD, CADMIUM, CHROM VI AND MERCURY NOT TO EXCEED: 100 PPM (COMBINED).
 - * CARRIER TAPES, COVER TAPES, REELS AND TAPED COMPONENTS MUST MEET THE REQUIREMENTS DEFINED PER EIA-481-B.
 - MATERIAL :
 - COVER TAPE : PS, COLOR: TRANSPARENT.
 - CARRIER TAPE : HIPS, COLOR: TRANSPARENT.
 - REEL : PC BLUE
 - SHIPPING BOX: CORRUGATED FIBER



8.42KG	4.284KG	350	6	2100
GROSS WEIGHT	NET WEIGHT	PCS/ REEL	REEL/ BOX	PCS/ BOX

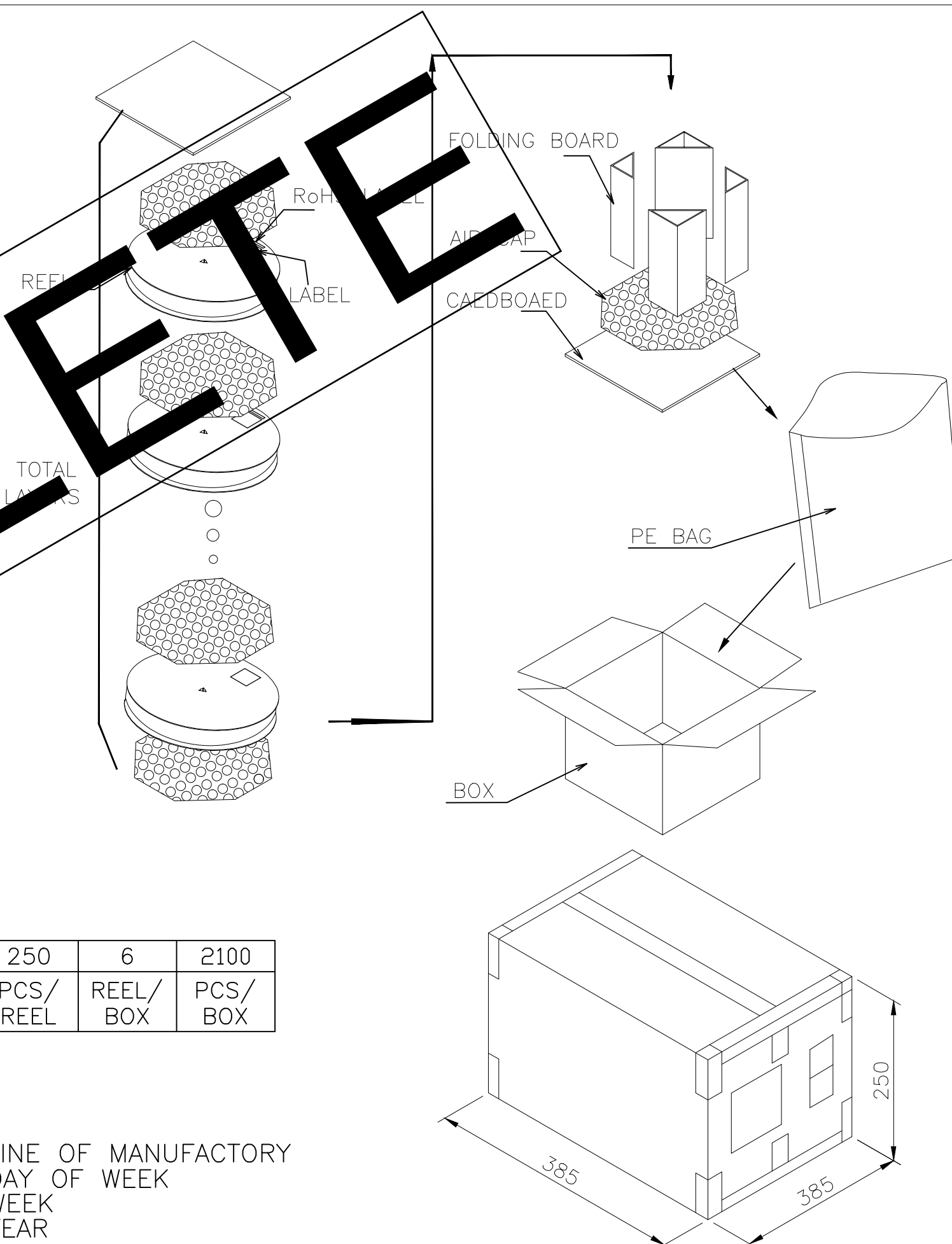
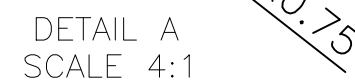
DATECODE
XXXXXXX
LINE OF MANUFACTORY
DAY OF WEEK
WEEK
YEAR



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN ADAMS LV 21SEP2013		TE Connectivity	
CHK MARTIN LI 21SEP2013		APVD STEVEN YAO 21SEP2013			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RECEPTACLE ASSEMBLY RIGHT ANGLE SMT USB 2.0	
		0 PLC ± 0.25 1 PLC ± 0.20 2 PLC ± 0.20 3 PLC ± 0.15 4 PLC ± 0.15 ANGLES ± 3		PRODUCT SPEC 108-60034	
MATERIAL		FINISH		SIZE A2	
				CAGE CODE 00779	
				DRAWING NO C=1932638	
				RESTRICTED TO	
				SCALE NTS	
				SHEET 3 OF 4	
				REV H	



FOR 1932638-2 PACKAGE

DATECODE

XXXXXXXXXX

— LINE OF MANUFACTORY
— DAY OF WEEK
— WEEK
— YEAR

- NOTES :
1. PACKAGING MATERIAL IN PLASTIC, RUBBER, INK, PIGMENT AND PAINT MUST MEET CONTROLLED SUBSTANCES PER TEC-138-702
 - * CADMIUM AND CADMIUM COMPOUNDS NOT TO EXCEED:
5 PPM.
 - * LEAD, CADMIUM, CHROM VI AND MERCURY NOT TO EXCEED:
100 PPM (COMBINED).
 - * CARRIER TAPES, COVER TAPES, REELS AND TAPED COMPONENTS MUST MEET THE REQUIREMENTS DEFINED PER EIA-481-B.
 2. MATERIAL :
 - COVER TAPE : PS, COLOR: TRANSPARENT.
 - CARRIER TAPE : HIPS, COLOR: TRANSPARENT.
 - REEL : PC BLUE
 - SHIPPING BOX: CORRUGATED FIBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN ADAMS LV 21SEP2013		 TE Connectivity	
		CHK MARTIN LI 21SEP2013			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RECEPTACLE ASSEMBLY RIGHT ANGLE SMT USB 2.0 —	
		APVD STEVEN YAO 21SEP2013			
0 PLC ± 0.25 1 PLC ± 0.20 2 PLC ± 0.20 3 PLC ± 0.15 4 PLC ± 0.15 ANGLES ± 0.3		PRODUCT SPEC 108-60034			
MATERIAL —		APPLICATION SPEC —			
FINISH —		WEIGHT —		SIZE A2	
				CAGE CODE 00779	
				DRAWING NO C-1932638	
				RESTRICTED TO —	
		CUSTOMER DRAWING		SCALE NTS	
				SHEET 4 of 4	
				REV H	